

Work Order ID 58520

May 10, 2010 9:07:05 AM



Page 1

Item ID: D205-596-103

Accept



Setup Start



Revision ID:

Stop



Item Name: Crosstube Aft Extended

Start Date: 5/10/10 Start Qty: 1.00

Required Date: 5/10/10 Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D205-596

Rev B

100

0.00



DC

DOCUMENT CONTROL

Document Control

Memo

0.00

Photocopy D205-594 bluefile & type labels per PPP D205-596-103 CHG002

200

0.00



Crosstubes

Crosstubes

Memo

0.00

D205-596-103 B39550 pulled for trial insatallation
: touch up paint as necessary

210

0.00



QC

QC5- Inspect part completeness to step on W/O

Memo

0.00

Quality Control

DART			
Dart Aerospace Ltd.			
1270 ABERDEEN ST.			
HAWKESBURY, ON. CANADA K6A 1K7			
TC APPROVAL # 09-69			
TEL: 1-613-632-5200			
P/N	D205-596-103	CHG	CHG002
DESC.	Crosstube Aft Extended	STC	SH03-6
LOT	B39550	STC	SR01742NY
MODEL	205/212	STC	
MADE IN CANADA			

D ml 10.05.10 (1)

1005-11

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Accept



Setup Start



Stop



Cust Item ID:

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Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

220



Packaging

Packaging

Packaging

Memo

repackage per PPP
using new B/N

0.00

0.00

[Signature]

100511

1

230



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/05/12 *[Signature]*
mf
10-5-11

Picklist Print

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Page 1

Work Order ID: 58520

Parent Item: D205-596-103

Parent Item Name: Crosstube Aft Extended

Comments: IPP Rev:G: 05.06.10 Acid etch moved to Step 11: KJ/JLM
 IPP RevH 08-01-10 ECN 1075 DD
 IPP Rev F 08.04.28 Added bending & mat'l EC verified by: DD

Start Date: 5/10/10

Required Date: 5/10/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Qty per Kit	Qty	Date	Status
D205-596-103		Manufactured	No				Each	8.0000				



Crosstube Aft Extended



Location

Loc Qty

Loc Code

FG113

8

39550 ✓

1

40784

1

40785

1

41229

1

41230

1

46482

1

47749

1

47750

1

AW 10-5-12